

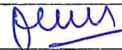



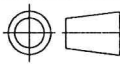



GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

Technical drawing of a rectangular plate with two circular holes. The plate has a total width of 54 and a total height of 32. The two holes are spaced 34 apart. The drawing includes a side view showing a 5mm thick plate with a 1 THK. (1mm thick) flange and a R1 (TYP) fillet. The holes are 10mm in diameter.

1. REMOVE ALL SHARP EDGES & BURRS.
2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL - 94.

2	1					PLATE	46x38x1 THK.	AISI 304			
1	1SET					CLEAT	46x30x14.5	NYLON 6			
SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)	
								MATERIAL			
						PRODUCT	BMRCL METRO CARS				
						REF DRG					
						MATERIAL					
						HEAT TREAT.		APPD	MS		
						SURFACE TREAT.		REVD	DB		
						TITLE		CHKD	JC		
						CLEAT ASS'Y		DRWN	ILYAS		
							SCALE		SHEET	Wt.(Kg)	
							1:1	1 OF 1	-		
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 BEM LIMITED <small>NEW FRONTIER NEW CHANG</small>		DRG No.		ALT	
								926-84016		